

AUXILIARY PARTS-STANDARD METAL SHIMS FOR CUP ADJUSTMENT  
OF BEARINGS

| Shim Part Numbers |                |               | Cap Screws     |               |                |                     |                         |                         |                         |                         |                         |
|-------------------|----------------|---------------|----------------|---------------|----------------|---------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| 0.13<br>Thick     | 0.005<br>Thick | 0.18<br>Thick | 0.007<br>Thick | 0.51<br>Thick | 0.020<br>Thick | Hindi. Size(mm/in.) | D <sub>1</sub> (mm/in.) | D <sub>2</sub> (mm/in.) | D <sub>3</sub> (mm/in.) | r <sub>a</sub> (mm/in.) | r <sub>b</sub> (mm/in.) |
| K20605            | K20607         | K20620        | 4              | 6.4           | 35.8           | 47.8                | 7.1                     | 6.4                     | 3                       |                         |                         |
| K20605            | K20607         | K20620        | 4              | 0.25          | 1.41           | 1.88                | 0.28                    | 0.25                    | 0.12                    |                         |                         |
| K20705            | K20707         | K20720        | 4              | 6.4           | 45.2           | 57.2                | 7.1                     | 6.4                     | 3                       |                         |                         |
| K20705            | K20707         | K20720        | 4              | 0.25          | 1.78           | 2.25                | 0.28                    | 0.25                    | 0.12                    |                         |                         |
| K20805            | K20807         | K20820        | 4              | 9.7           | 51.6           | 69.8                | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K20805            | K20807         | K20820        | 4              | 0.38          | 2.03           | 2.75                | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K20905            | K20907         | K20920        | 4              | 9.7           | 59.4           | 76.2                | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K20905            | K20907         | K20920        | 4              | 0.38          | 2.34           | 3                   | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K21005            | K21007         | K21020        | 4              | 9.7           | 65.8           | 82.6                | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K21005            | K21007         | K21020        | 4              | 0.38          | 2.59           | 3.25                | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K21105            | K21107         | K21120        | 4              | 9.7           | 70.6           | 88.9                | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K21105            | K21107         | K21120        | 4              | 0.38          | 2.78           | 3.5                 | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K21205            | K21207         | K21220        | 4              | 9.7           | 77             | 95.2                | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K21205            | K21207         | K21220        | 4              | 0.38          | 3.03           | 3.75                | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K21405            | K21407         | K21420        | 4              | 9.7           | 89.7           | 108                 | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K21405            | K21407         | K21420        | 4              | 0.38          | 3.53           | 4.25                | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K21505            | K21507         | K21520        | 4              | 9.7           | 96             | 114.3               | 10.4                    | 9.7                     | 4.8                     |                         |                         |
| K21505            | K21507         | K21520        | 4              | 0.38          | 3.78           | 4.5                 | 0.41                    | 0.38                    | 0.19                    |                         |                         |
| K21605            | K21607         | K21620        | 4              | 12.7          | 102.4          | 127                 | 13.5                    | 12.7                    | 6.4                     |                         |                         |
| K21605            | K21607         | K21620        | 4              | 0.5           | 4.03           | 5                   | 0.53                    | 0.5                     | 0.25                    |                         |                         |
| K21705            | K21707         | K21720        | 4              | 12.7          | 108.7          | 133.4               | 13.5                    | 12.7                    | 6.4                     |                         |                         |
| K21705            | K21707         | K21720        | 4              | 0.5           | 4.28           | 5.25                | 0.53                    | 0.5                     | 0.25                    |                         |                         |
| K21805            | K21807         | K21820        | 4              | 12.7          | 115.1          | 139.7               | 13.5                    | 12.7                    | 6.4                     |                         |                         |
| K21805            | K21807         | K21820        | 4              | 0.5           | 4.53           | 5.5                 | 0.53                    | 0.5                     | 0.25                    |                         |                         |
| K21905            | K21907         | K21920        | 6              | 12.7          | 121.4          | 146                 | 13.5                    | 12.7                    | 6.4                     |                         |                         |
| K21905            | K21907         | K21920        | 6              | 0.5           | 4.78           | 5.75                | 0.53                    | 0.5                     | 0.25                    |                         |                         |

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|        |        |        | OF BEARINGS |      |       |       |      |      |      |
|--------|--------|--------|-------------|------|-------|-------|------|------|------|
| K22005 | K22007 | K22020 | 6           | 12.7 | 127.8 | 152.4 | 13.5 | 12.7 | 6.4  |
| K22005 | K22007 | K22020 | 6           | 0.5  | 5.03  | 6     | 0.53 | 0.5  | 0.25 |
| K22205 | K22207 | K22220 | 6           | 12.7 | 140.5 | 165.1 | 13.5 | 12.7 | 6.4  |
| K22205 | K22207 | K22220 | 6           | 0.5  | 5.53  | 6.5   | 0.53 | 0.5  | 0.25 |